

TABLE I  
Solvay Trona Plant Pollutant Emission Rates   ppm  
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Source Number	Equipment Description	Pollutants			
		PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	VOC
53	Product Silo Reclaim Baghouse #2 {RMV}	-1.10	n.a.	n.a.	0.00
53	Product Silo Reclaim Baghouse #2 {ADD}	0.45	n.a.	n.a.	0.00
64	Sulfite Blending #2 Baghouse {RMV}	-0.15	n.a.	n.a.	0.00
64	Sulfite Blending #2 Baghouse {ADD}	0.08	n.a.	n.a.	0.00
65	Sulfite Blending #1 Baghouse {RMV}	-0.06	n.a.	n.a.	0.00
65	Sulfite Blending #1 Baghouse {ADD}	0.03	n.a.	n.a.	0.00
73	MBS Product Dryer {RMV}	-1.20	-0.77	-0.15	0.00
73	MBS Product Dryer {ADD}	0.90	0.77	0.15	0.00
<b>Subtotal, Current Proposed Plant Modifications (pph)</b>		<b>-40.83</b>	<b>0.00</b>	<b>15.25</b>	<b>221.16</b>
<b>Annual Emission Totals (TPY)</b>		<b>-181.1 α</b>	<b>0.0</b>	<b>66.8</b>	<b>968.7</b>
<b>Bagging Facility/MBS Plant Modifications</b>					
40	Sulfite Product Bagging Baghouse {RMV}	-0.30	n.a.	n.a.	0.00
68	Trona Silo/Bagging Machine Baghouse {RMV}	-0.41	n.a.	n.a.	0.00
68	Trona Silo/Bagging Machine Baghouse {ADD}	0.36	n.a.	n.a.	0.00
69	Soda Ash Silo/Bagging Machine Baghouse {RMV}	-0.41	n.a.	n.a.	0.00
70	Sulfite Silo/Bagging Machine Baghouse {RMV}	-0.41	n.a.	n.a.	0.00
70	Sulfite Silo/Bagging Machine Baghouse {ADD}	0.27	n.a.	n.a.	0.00
71	MBS Silo/Bagging Machine Baghouse {RMV}	-0.41	n.a.	n.a.	0.00
71	MBS Silo/Bagging Machine Baghouse {ADD}	0.27	n.a.	n.a.	0.00
72	MBS Soda Ash Feed Bin Vent Filter {RMV}	-0.14	n.a.	n.a.	0.00
72	MBS Soda Ash Feed Bin Vent Filter {ADD}	0.07	n.a.	n.a.	0.00
<b>Subtotal, Bagging Facility/MBS Plant Modifications (pph)</b>		<b>-1.11</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>
<b>Annual Emission Totals (TPY)</b>		<b>-4.9</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>
<b>"D" Process Line Expansion</b>					
76 ✓	"D" Train Primary Ore Screening Baghouse	2.45	n.a.	n.a.	0.00
79 ✓	Ore Transfer Point Baghouse	0.84	n.a.	n.a.	0.00
80 ✓	"D" Ore Calciner Precipitator	12.25	n.a.	20.00	533.50
81 ✓	"D" Train Dryer Area Baghouse	0.50	n.a.	n.a.	0.00
82 ✓	DR-6 Product Dryer Precipitator	3.45	n.a.	30.00	0.27
83 ✓	Product Silo Top Baghouse #3	0.41	n.a.	n.a.	0.00
85	#3 Gas Boiler	0.48	n.a.	3.80	0.27
<b>Subtotal, "D" Process Line Expansion (pph)</b>		<b>20.38</b>	<b>0.00</b>	<b>53.80</b>	<b>534.04</b>
<b>Annual Emission Totals (TPY)</b>		<b>89.3</b>	<b>0.0</b>	<b>235.6</b>	<b>2339.1</b>
<b>GRAND TOTAL SOLVAY PLANT REVISED EMISSIONS</b>					
<b>Grand Total, Solvay Plant Emissions (ppm)</b>		<b>86.37</b>	<b>141.17</b>	<b>609.90</b>	<b>1814.40</b>
<b>Annual Emission Totals (TPY)</b>		<b>384.8 α</b>	<b>618.3</b>	<b>2671.4</b>	<b>7947.1</b>

\*\*\*\*\* Footnotes \*\*\*\*\*

α → Sources will operate on a schedule of 12 hours/day, therefore annual emissions are based on one half of a year, or 4380 hours operation.

β → Source #2a industrial ventillation system will be modified to include dust collection from pick up points from the existing source #47 cusher baghouse, while #47 is eliminated from the plant inventory. The #2a fan will not be changed, however, and that fan's exhaust air volume will simply be re-apportioned throughout the modified collection ductwork. With the same projected exhaust volume, the existing source #2a particulate emission rate will remain at 1.60 pph.

**SOLVAY2016\_1.4\_001440**

[illegible]

methane/non ethane hydrocarbons - Methods 18 & 25A  
these four compounds may have been misidentified during the GC stack tests. The more accurate GC/MS did not identify these compounds  
if = emission rate considered insignificant per testing or process knowledge

[illegible]

\* Non methane/non ethane hydrocarbons - Methods 18 & 25A  
 \*\* These four compounds may have been misidentified during the GC stack test. The more accurate GC/MS did not identify these compounds  
 Insignif = emission rate considered insignificant per testing or process knowledge

TABLE 1  
Solvay Trona Plant Pollutant Emission Rates pph  
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Source Number	Equipment Description	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	VOC
65	Sulfite Blending #1 Baghouse	0.06	n.a.	n.a.	0.00
66	Carbon/Perlite Additive Scrubber	0.58	n.a.	n.a.	0.00
67	Bottom Ash Baghouse	0.47	n.a.	n.a.	0.00
68	Trona Silo/Bagging Machine Baghouse	0.41	n.a.	n.a.	0.00
69	Soda Ash Silo/Bagging Machine Baghouse	0.41	n.a.	n.a.	0.00
70	Sulfite Silo/Bagging Machine Baghouse	0.41	n.a.	n.a.	0.00
71	MBS Silo/Bagging Machine Baghouse	0.41	n.a.	n.a.	0.00
72	MBS Soda Ash Feed Bin Vent Filter	0.14	n.a.	n.a.	0.00
73	MBS Product Dryer	1.20	0.77	0.15	0.00
MV	Mine Vent	n.a.	n.a.	n.a.	115.00
<b>Subtotal, Current Plant Emissions (pph)</b>		<b>109.93</b>	<b>141.17</b>	<b>540.85</b>	<b>1059.20</b>
<b>Annual Emission Totals (TPY)</b>		<b>481.5</b>	<b>618.3</b>	<b>2368.9</b>	<b>4639.3</b>
<b>Current Proposed Plant Modifications</b>					
2a	Ore Crusher Building Baghouse #1 {RMV}	-1.60	n.a.	n.a.	0.00
2a	Ore Crusher Building Baghouse #1 {ADD}	1.60 β	n.a.	n.a.	0.00
2b	Ore Reclaim Baghouse #1 {RMV}	-0.20	n.a.	n.a.	0.00
6b	Product Silo Reclaim Baghouse #1 {RMV}	-1.40	n.a.	n.a.	0.00
6b	Product Silo Reclaim Baghouse #1 {ADD}	0.51	n.a.	n.a.	0.00
10	Coal Crushing & Storage Baghouse {RMV}	-0.60	n.a.	n.a.	0.00
10	Coal Crushing & Storage Baghouse {ADD}	0.26 α	n.a.	n.a.	0.00
11	Coal Transfer Station Baghouse {RMV}	-0.60	n.a.	n.a.	0.00
11	Coal Transfer Station Baghouse {ADD}	0.21 α	n.a.	n.a.	0.00
14	Boiler Coal Bunker Baghouse {RMV}	-1.00	n.a.	n.a.	0.00
14	Boiler Coal Bunker Baghouse {ADD}	0.37 α	n.a.	n.a.	0.00
15	DR-1 & 2 Product Dryers Scrubber {RMV}	-6.80	n.a.	-1.20	-0.06
15	DR-1 & 2 Product Dryers Scrubber {ADD}	4.34	n.a.	1.20	0.06
17	"A" & "B" Gas Fired Ore Calciners {RMV}	-22.30	0.00	-20.00	-628.56
17	"A" & "B" Gas Fired Ore Calciners {ADD}	22.30	0.00	30.00	776.00
18	#1 Coal Boiler Scrubber & Preciptr {RMV}	-17.00	-70.00	-245.00	-0.50
18	#1 Coal Boiler Scrubber & Preciptr {ADD}	5.00	70.00	245.00	0.50
19	#2 Coal Boiler Scrubber & Preciptr {RMV}	-17.00	-70.00	-245.00	-0.50
19	#2 Coal Boiler Scrubber & Preciptr {ADD}	5.00	70.00	245.00	0.50
26	DR-3 Alkaten Product Dryer Baghouse {RMV}	-1.10	n.a.	n.a.	0.00
26	DR-3 Alkaten Product Dryer Baghouse {ADD}	0.55	n.a.	0.25	0.01
41	Sulfite Product Loadout Baghouse {RMV}	-0.40	n.a.	n.a.	0.00
41	Sulfite Product Loadout Baghouse {ADD}	0.19	n.a.	n.a.	0.00
44	Caustic Lime Delivery Baghouse {RMV}	-0.90	n.a.	n.a.	0.00
44	Caustic Lime Delivery Baghouse {ADD}	0.18 α	n.a.	n.a.	0.00
46	#2 Ore Transfer Baghouse {RMV}	-1.20	n.a.	n.a.	0.00
46	#2 Ore Transfer Baghouse {ADD}	0.71	n.a.	n.a.	0.00
47	"C" Train Ore Crusher Baghouse {RMV}	-5.10	n.a.	n.a.	0.00
48	"C" Ore Calciner Precipitator {RMV}	-9.30	n.a.	-10.00	-314.28
48	"C" Ore Calciner Precipitator {ADD}	9.30	n.a.	15.00	388.00
50	"C" Train Dryer Area Baghouse {RMV}	-2.10	n.a.	n.a.	0.00
50	"C" Train Dryer Area Baghouse {ADD}	0.70	n.a.	n.a.	0.00
51	DR-5 Product Dryer Precipitator {RMV}	-4.80	n.a.	-18.00	-0.28
51	DR-5 Product Dryer Precipitator {ADD}	2.40	n.a.	18.00	0.28

**SOLVAY2016-1.4-001443**



Source Number	Equipment Description	Pollutants			
		PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	VOC
Current Plant Emission Sources					
2a	Ore Crusher Building Baghouse #1	1.60	n.a.	n.a.	0.00
2b	Ore Reclaim Baghouse #1	0.20	n.a.	n.a.	0.00
6a	Product Silo Top Baghouse #1	0.30	n.a.	n.a.	0.00
6b	Product Silo Reclaim Baghouse #1	1.40	n.a.	n.a.	0.00
7	Product Loadout Baghouse #1	1.20	n.a.	n.a.	0.00
10	Coal Crushing & Storage Baghouse	0.60	n.a.	n.a.	0.00
11	Coal Transfer Station Baghouse	0.60	n.a.	n.a.	0.00
14	Boiler Coal Bunker Baghouse	1.00	n.a.	n.a.	0.00
15	DR-1 & 2 Product Dryers Scrubber	6.80	n.a.	1.20	0.06
16	Dryer Area Housekeeping Baghouse	0.90	n.a.	n.a.	0.00
17	"A" & "B" Gas Fired Ore Calciners	22.30	0.00	20.00	628.56
18	#1 Coal Boiler Scrubber & Preciptr	17.00	70.00	245.00	0.50
19	#2 Coal Boiler Scrubber & Preciptr	17.00	70.00	245.00	0.50
20	Gas & Diesel Storage Tanks	n.a.	n.a.	n.a.	0.02
24	Boiler Flyash Silo Vent Baghouse	0.30	n.a.	n.a.	0.00
25	Alkaten Crushing Area Baghouse	1.00	n.a.	n.a.	0.00
26	DR-3 Alkaten Product Dryer Baghouse	1.10	n.a.	n.a.	0.00
27	Alkaten Product Bagging Baghouse	0.50	n.a.	n.a.	0.00
28	DR-4 Fld Bed Product Dryer Scrubber	2.90	n.a.	n.a.	0.00
30	Caustic #1 Lime Bin Baghouse	0.20	n.a.	n.a.	0.00
31	Caustic #2 Lime Bin Baghouse	0.20	n.a.	n.a.	0.00
32	Caustic Evaporator Brmtrc Condenser	0.00	n.a.	n.a.	0.00
33	Sulfite Sulfur Burner Scrubber	n.a.	0.40	1.50	0.00
34	Sulfite Crystallizer	0.00	n.a.	n.a.	0.00
35	Sulfite Product Dryer Scrubber	1.40	n.a.	n.a.	0.00
36	Sulfite #1 Product Bin Baghouse	0.10	n.a.	n.a.	0.00
37	Sulfite #2 Product Bin Baghouse	0.10	n.a.	n.a.	0.00
38	Sulfite #3 Product Bin Baghouse	0.10	n.a.	n.a.	0.00
39	Sulfite #4 Product Bin Baghouse	0.10	n.a.	n.a.	0.00
40	Sulfite Product Bagging Baghouse	0.30	n.a.	n.a.	0.00
41	Sulfite Product Loadout Baghouse	0.40	n.a.	n.a.	0.00
42	Sulfite HCl Tank Vent	n.a.	n.a.	n.a.	0.00
43	Sulfite Sulfur Tank Storage Vent	n.a.	n.a.	n.a.	0.00
44	Caustic Lime Delivery Baghouse	0.90	n.a.	n.a.	0.00
45	Alkaten Transloading Baghouse	0.20	n.a.	n.a.	0.00
46	#2 Ore Transfer Baghouse	1.20	n.a.	n.a.	0.00
47	"C" Train Ore Crusher Baghouse	5.10	n.a.	n.a.	0.00
48	"C" Ore Calciner Precipitator	9.30	n.a.	10.00	314.28
50	"C" Train Dryer Area Baghouse	2.10	n.a.	n.a.	0.00
51	DR-5 Product Dryer Precipitator	4.80	n.a.	18.00	0.28
52	Product Silo Top Baghouse #2	0.50	n.a.	n.a.	0.00
53	Product Silo Reclaim Baghouse #2	1.10	n.a.	n.a.	0.00
54	T-200 Product Storage Baghouse	0.19	n.a.	n.a.	0.00
55	Recycle/Reclaim Baghouse	0.40	n.a.	n.a.	0.00
62	Activated Carbon Bin Vent	0.13	n.a.	n.a.	0.00
63	Perlite Bin Vent Baghouse	0.17	n.a.	n.a.	0.00
64	Sulfite Blending #2 Baghouse	0.15	n.a.	n.a.	0.00